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IN THE CLAIMS

The following is a complete listing of claims which supercede all previous submitted listings of claims.

1. (Currently Amended) A method for producing a laminate comprised of alternating smooth and corrugated sheets which are to form a corrugated structure for the manufacture of contractors for the exchange of heat, moisture and the like etc., by that characterized by that including the steps of:

~~impregnating a first formable starting material such as a formable material, for instance, fibre glass, cellulose or the like is improved with a solution comprising water glass and an additive, whereas wherein the additive is present at a high level and which later goes through corrugation thereafter corrugating the first formable material, and that~~

impregnating a second starting material ~~such as a formable material, for instance glass fibre, cellulose or the like, is impregnated with a solution comprising water glass and an additive whereas wherein~~ the additive is present at a moderate level, and ~~that the both~~

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~~thereafter bringing the first and second~~ starting materials
~~are brought together after said corrugation of~~ corrugating the
first starting material to thereby produce a laminate.

2. (Cancelled)

3. (Currently Amended) A method according to claim ~~[[2]]~~1,
~~characterized by that~~ wherein the high level is from 8.1 to 15%
(DS) and the moderate level is from 0.1 to 8% (DS)

4. (Currently Amended) A method according to claim 3,
~~characterized by that~~ wherein the high level is 15% (DS) and the
moderate level is 8% (DS).

5. (Currently Amended) A method according to Claim 1 ~~2~~,
~~characterized by that~~ wherein the water glass is present ~~in the~~
~~form of~~ as a concentrated water glass solution.

6. (Currently Amended) A method according to claim 5,
~~characterized by that~~ wherein the concentrated water glass
solution has a dry substance of 35 to 40% (DS).

7. (Currently Amended) A method according to claim 1,

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~~characterized by that~~ wherein the corrugation corrugating is performed using a tooth contour where ~~[[the]]~~ a pitch is from 1.3 to 1.7, ~~preferably from 1.4 to 1.6.~~

8. (Currently Amended) A method according to claim 7, ~~characterized by that~~ wherein the pitch is 1.43.

9. (Cancelled)

10. (Cancelled)

11. (New) A method according to claim 7 wherein the pitch is from 1.4 to 1.6.

12. (New) The method of Claim 1 whenever said first and second starting materials are selected from a group consisting of glass fibers and cellulose materials.

13. (New) A laminate for use in manufacturing of contractors including a first formable material impregnated with a solution comprising water glass and an additive, wherein the additive is present at a high level and the first material is corrugated, a second material impregnated with a solution comprising water

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glass and an additive wherein the additive is present at a moderate level, and the first and second materials being joined together to thereby produce a laminate.

14. (New) A contractor comprising a laminate body including a first formable material impregnated with a solution comprising water glass and an additive, wherein the additive is present at a high level and the first material is corrugated, a second material impregnated with a solution comprising water glass and an additive wherein the additive is present at a moderate level, and the first and second materials being joined together to thereby produce a laminate.